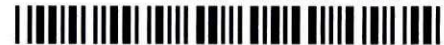




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3067-1
Job Sheet 180469



Part No: D3067-1

Job Qty: 100 ea

Part Name: End Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP: 03.01.21 Remove step 6 (Deburr) KJ IPP Rev:B Now on Water jet 06-06-16 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea		8/3/18	0.00	0.00	Start Up Waterjet		E 1807/10 38
100	Waterjet	100 pcs		8/3/18	0.00	1.33	Waterjet1		
120	QC	100 pcs		8/3/18	0.00	0.00	QC8		9-89
130	Brake NC	100 pcs		8/3/18	0.00	0.79	Brake NC 1		DAS 38
140	QC	100 pcs		8/3/18	0.00	0.00	QC5		38
150	Packaging	100 pcs		8/3/18	0.00	0.00	Packaging3 Large Fab		9-89 DML 18-7-23
160	QC21-SA	100 Ea		8/3/18	0.00	0.00	QC21		JUL 23 2018

Part Op 100 - 1-Cut as per Dwg D3067
Descriptions: 130 - Bend as per Dwg D3067
150 - *** STOCK IN STEP CELL ***

DAS 21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.063	5052-H32 .063 Sheet	6.2500 sf (.0625 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.063	6	101	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	2.900inches ± 0.010	2.910 2.890	2.898	
2	End Plate	2.749inches ± 0.010	2.759 2.739	2.75	

Plex 7/6/18 12:53 PM Dart.lajeunesse.marie

Date:

DART
AEROSPACE

Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube Machining ☐ Thermalforming ☐	
NCR No. _____		Cross tube ☐ Small Fab ☐		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐	
Date: _____		Engineering Quality ☐ Other ☐		MRR (QS1042) Approval ☐	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Completed By _____		Lead hand / Supervisor Approval Verification _____	
Date: 07/11/18		QC / QA Coordinator Approval _____		_____	

Roof

DART
AEROSPACE

Container No: S090880

Part: D3067-1

Job No: 180469

Serial No/Batch: S090880

Revision: _____

Inspector: _____

Exp Date: _____

Instructions: _____

Environment	☐	Cracks	☐	BUVM/Route	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Crimp/Kink/Ripple/Wave	☐	Broken/Damage/Defect	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Cuffs	☐	Inspection Incomplete/Unqualified	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Use for Testing	☐	Contamination	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Poor Information	☐	Countersink	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Rushing	☐	Cut Too Short	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Product Improvement	☐	Instructions Incomplete/Unclear	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Process Improvement	☐	Wave/Twist in Tube	☐	Misabeled	☐	Finish	☐
LOA	☐	Manufacturing Process	☐	Marks/Chatter	☐	Fit/Function	☐	Misread	☐
Substation	☐		☐		☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐		☐		☐		☐		☐
Misidentified	☐		☐		☐		☐		☐

OTHER : _____